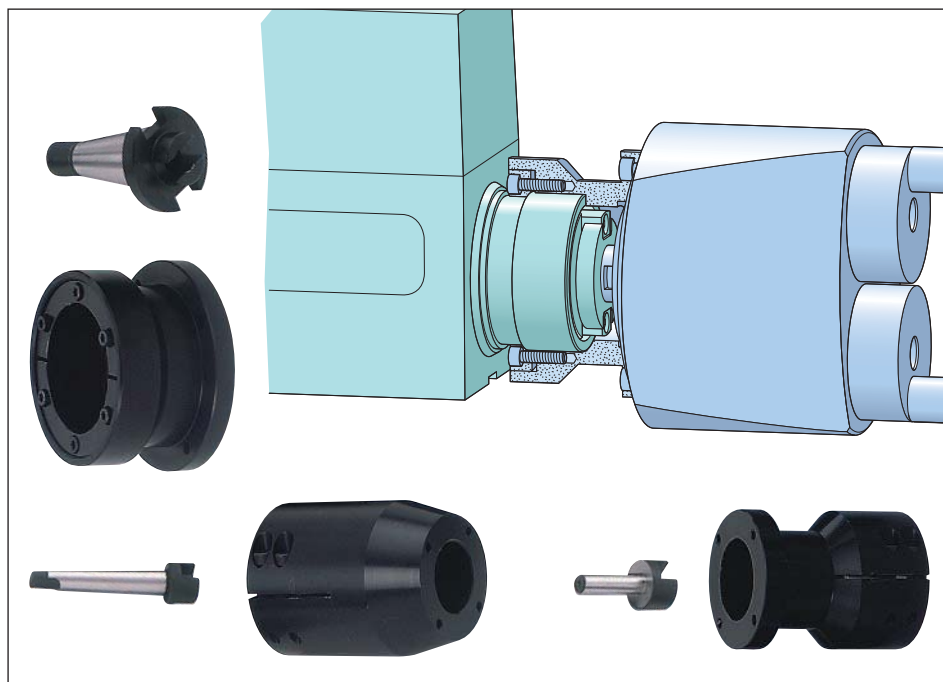
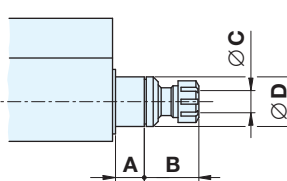
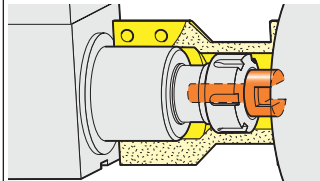
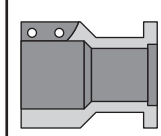
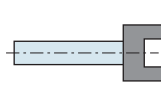
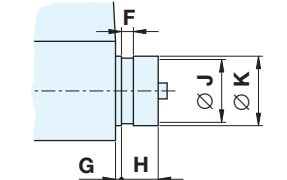
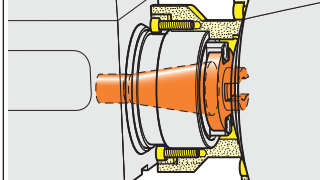
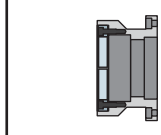
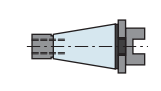
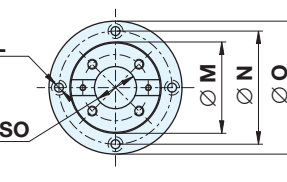
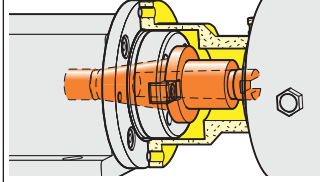
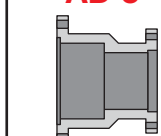
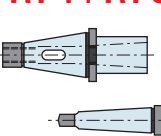
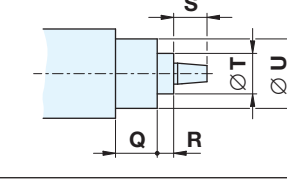
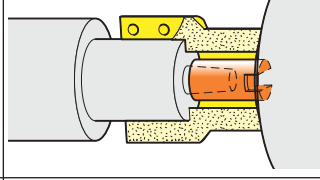
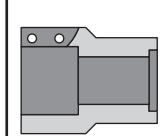
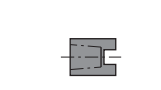
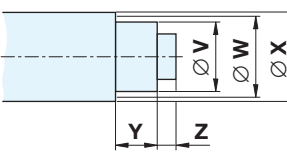
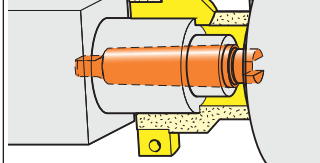
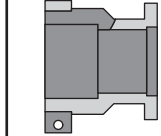
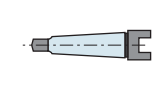


● Mitnehmer und Adapter

▲ Drivers and adapters

■ Entraîneurs et adaptateurs

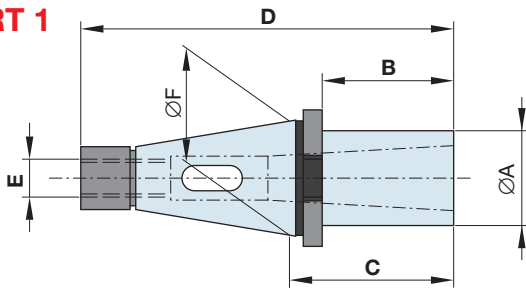
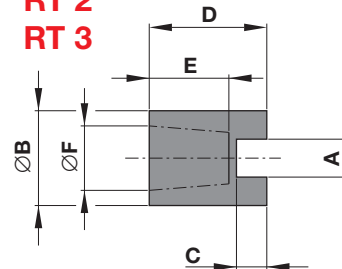
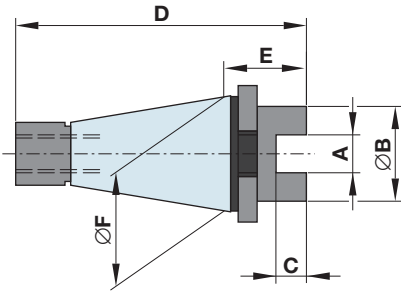
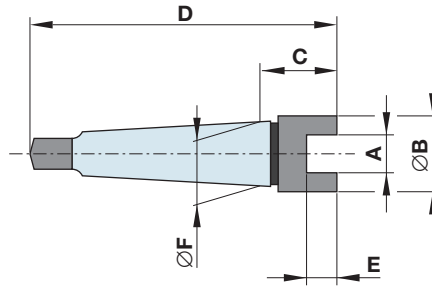
RT / AD

● Adapter / Mitnehmer		▲ Adapter / Driver					■ Adaptateurs / Entraîneurs		
● Typ Adapter	● Typ Mitnehmer	● Notwendige Abmessungen für ähnliche Pinolen					● Aufbau komplett montiert		
▲ Type adapter	▲ Type driver	▲ Required dimensions for similar quill sizes					▲ Complete adapter assembly		
■ Type adaptateur	■ Type entraîneur	■ Côtes indispensables pour d'autres types de broches					■ Ensemble complètement monté		
AD 1	RT 6	A	B	C	D	E			
		● Best.-Nr. für Adapter Typ A ▲ Order No. for Adapter Type A ■ No. de cde. pour Adaptateur Type A auf Anfrage / upon request / selon cde.							
AD 2	RT 4	F	G	H	J	K			
		● Best.-Nr. für Adapter Typ B ▲ Order No. for Adapter Type B ■ No. de cde. pour Adaptateur Type B auf Anfrage / upon request / selon cde.							
AD 3	RT 1+RT 5	L	M	N	O	P			
		● Best.-Nr. für Adapter Typ C ▲ Order No. for Adapter Type C ■ No. de cde. pour Adaptateur Type C auf Anfrage / upon request / selon cde.							
AD 4	RT 2	Q	R	S	T	U			
		● Best.-Nr. für Adapter Typ D ▲ Order No. for Adapter Type D ■ No. de cde. pour Adaptateur Type D auf Anfrage / upon request / selon cde.							
AD 5	RT 5	V	W	X	Y	Z			
		● Best.-Nr. für Adapter Typ E ▲ Order No. for Adapter Type E ■ No. de cde. pour Adaptateur Type E auf Anfrage / upon request / selon cde.							

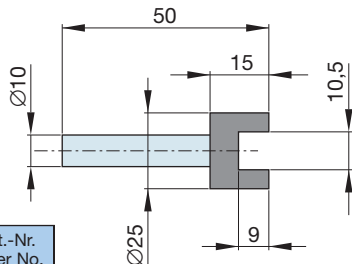
● Für alle SUHNER-Bearbeitungseinheiten sind Mitnehmer und Adapter auf Anfrage verfügbar.

▲ Adapters and drivers for all SUHNER machining units are available upon request.

■ Pour tous les types d'unités d'usinage SUHNER, nous disposons des entraîneurs et adaptateurs sur demande.

RT 1

**RT 2
RT 3**

RT 4

RT 5

RT 6

- Mitnehmer für Spannzange Ø 10 mm
- ▲ Driver for collet dia. 10 mm
- Entraîneur pour pince Ø 10 mm



Best.-Nr.
Order No.
N° de cde.
52 265 01

● Mitnehmer

▲ Driver

■ Entraîneur

RT 1 ● Mitnehmerkegel ISO lang ▲ Taper SA, ISO long ■ Cône SA d'entraînement, long								RT 2 ● Mitnehmer DIN-Konus ▲ Driver with DIN-taper ■ Entraîneur cône DIN								RT 3 ● Mitnehmer Jacobs-Konus ▲ Driver with Jacobs-taper ■ Entraîneur cône Jacobs							
ISO SA	A	B	C	D	E	F	Best.-Nr. Order No. N° de cde	DIN ISO	A	B	C	D	E	F	Best.-Nr. Order No. N° de cde	Jacobs	A	B	C	D	E	F	Best.-Nr. Order No. N° de cde
30/MK1	25	40	50	118	M12	31,750	140 196	B 10	10,5	20	9	35	14,5	10,094	140 183	J 0	10,5	20	9	35	11,112	6,350	140 189
30/MK2	32	40	50	118	M12	31,750	140 197	B 12	10,5	20	9	35	18,5	12,065	140 184	J 1	10,5	20	9	35	16,669	9,754	140 190
30/MK3	40	60	70	138	M12	31,750	140 198	B 16	10,5	25	9	45	24	15,733	140 185	J 2 corto	10,5	20	9	35	19,050	13,940	140 191
40/MK1	25	40	50	143	M16	44,450	140 199	B 18	10,5	25	9	50	32	17,780	140 186	J 2	10,5	20	9	45	22,225	14,199	140 192
40/MK2	32	40	50	143	M16	44,450	140 200	B 22	10,5	30	9	60	40,5	21,793	140 187	J 33	10,5	25	9	45	25,400	15,850	140 193
40/MK3	40	40	50	143	M16	44,450	140 201	B 24	10,5	30	9	70	50,5	23,825	140 188	J 6	10,5	25	9	45	25,400	17,170	140 194
40/MK3	40	55	65	158	M16	44,450	140 202									J 3	10,5	30	9	50	30,958	20,599	140 195
40/MK4	48	64	74	167	M16	44,450	140 203	RT 4 ● Mitnehmerkegel ISO ▲ Driver with ISO-taper ■ Cône SA d'entraînement								RT 5 ● Mitnehmerkegel MK ▲ Driver with MK-taper ■ Cône d'entraînement CM							
40/MK4	48	85	95	188	M16	44,450	140 204																
50/MK2	32	13	28	155	M24	69,850	140 205	DIN ISO	A	B	C	D	E	F	Best.-Nr. Order No. N° de cde	Morse MK/CM	A	B	C	D	E	F	Best.-Nr. Order No. N° de cde
50/MK2	32	45	60	187	M24	69,850	140 206																
50/MK3	40	28	43	170	M24	69,850	140 207																
50/MK3	40	50	65	192	M24	69,850	140 208																
50/MK4	48	38	53	180	M24	69,850	140 209																
50/MK4	48	55	70	197	M24	69,850	140 210	45	10,5	40	9	136,5	30	57,15	58 736	3	10,5	20	20	114	9	23,825	140 180
50/MK5	63	90	105	232	M24	69,850	140 211	50	10,5	40	9	156,5	30	69,85	58 737	4	10,5	25	20	137,5	9	31,267	140 181
																5	10,5	30	20	169,5	9	44,399	140 182



● Bestellanleitung

1. Mitnehmerkegel passend zur Antriebsmaschine (Best.-Nr. nach Typ und Grösse 1-6 auswählen).
2. Pinolenende Ihrer Antriebsmaschine festlegen nach Typen AD 1 bis AD 5, Seite F 18.
3. In Ihrer Bestellung nun die gewünschten Masse und Bestellnummer angeben (z.B. Adapter Typ AD 4, Masse Q, R, S, T, U).
4. Falls vorhanden senden Sie uns ganz einfach die Pinolenzzeichnung aus der Bedienungsanleitung Ihrer Antriebsmaschine zu.
5. Unsere Fachberater sind Ihnen sehr gerne weiter behilflich.

▲ Ordering procedure

1. Select type of driver according to spindle taper of drive unit (Order No. and type, size 1-6).
2. Determine quill size dimensions of drive unit according to figures types AD 1 to AD 5, page F 18.
3. Complete order with desired dimensions and order numbers (Example: Adapter type AD 4, adapter dimensions Q, R, S, T, U).
4. If available, send us a copy of quill and spindle dimensions from the instruction manual of your drilling unit.
5. Our experienced engineering staff will be glad to assist you.

■ Procédure de commande

1. Entraîneur correspondant à l'unité d'entraînement: voir ci-dessus Rep. 1 à 6 et No. de cde.
2. Déterminez votre broche de l'unité d'entraînement selon les types AD 1 à AD 5, page F 18.
3. A votre commande indiquez les côtes. Exemple: Adaptateur Type AD 4, côtes Q, R, S, T et U.
4. Si disponible, joignez une copie du dessin de votre broche qui se trouve dans la notice de votre machine.
5. Nos techniciens se tiennent à votre disposition pour vous conseiller.